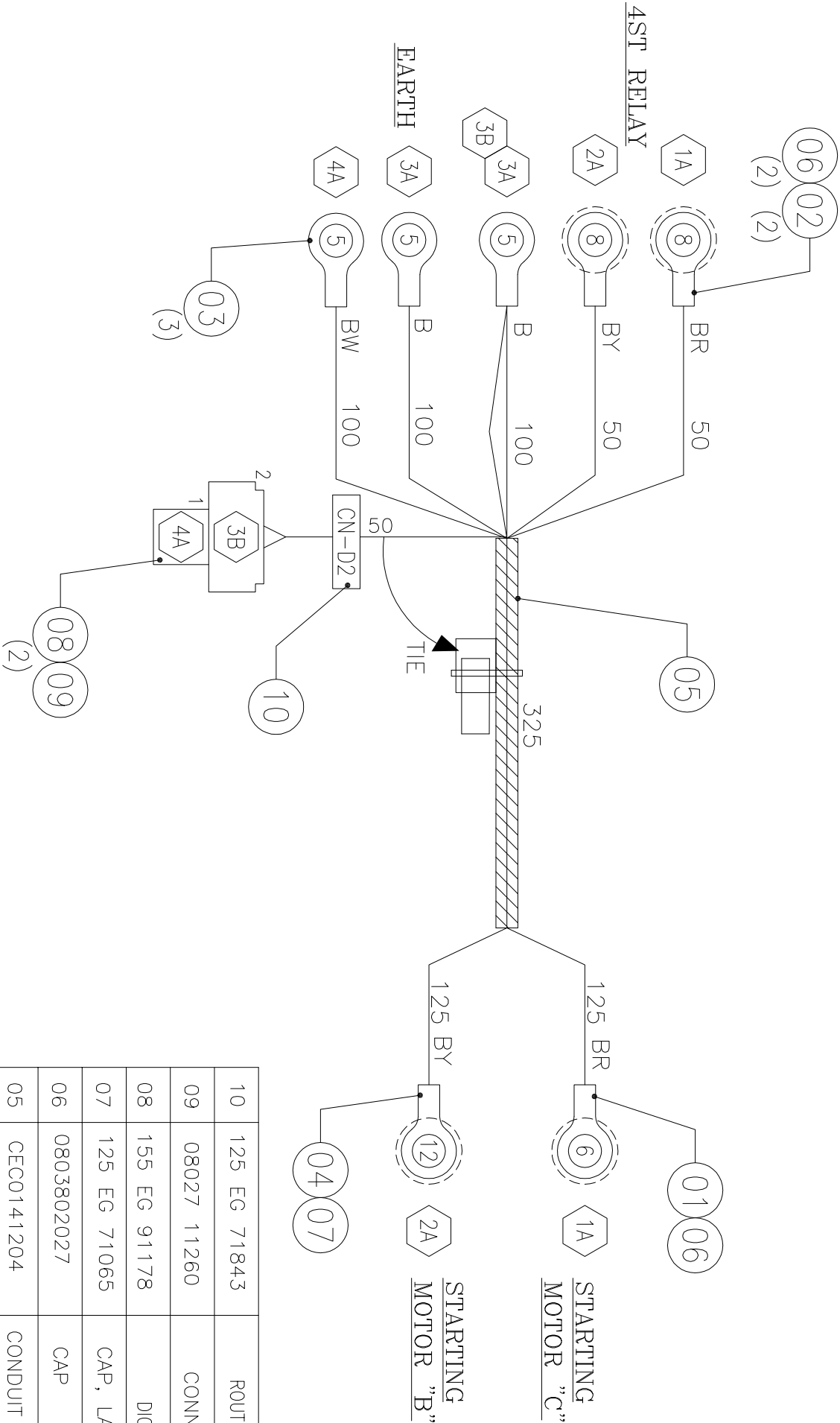


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS										THE REST	
ABOVE UP TO AND INCLUDING		6	30	120	315	1000	2000	4000			
VALUE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		




4A	1.25	BW	150	4ST RELAY COIL '+'	CN-D2(1)
3B	1.25	B	150	4ST RELAY COIL '-'	CN-D2(2)
3A	2.0	B	150	4ST RELAY COIL '-'	EARTH
2A	5.0	BY	500	4ST RELAY	STARTING MOTOR 'B'
1A	5.0	BR	500	4ST RELAY	STARTING MOTOR 'C'
CKT NO	SIZE	COLOUR	LENGTH	FROM	TO

TABLE-1

10	125 EG 71843	ROUTING TAG	1	NYLON-6				
09	08027 11260	CONNECTOR	1	STD				
08	155 EG 91178	DIODE	2	REF DWG				1 SPARE
07	125 EG 71065	CAP, LARGE	01	REF DRG				
06	0803802027	CAP	03	STD				
05	CEC0141204	CONDUIT	01	STD				
04	CET0100412	TERMINAL	01	STD				
03	CET0100205	TERMINAL	03	STD				
02	CET0100408	TERMINAL	02	STD				
01	CET0100406	TERMINAL	01	STD				
SL NO	DRG/STD NO	DESCRIPTION	QTY	MATERIAL	UNIT WT IN kg	TOTAL WT IN kg	REMARKS	LOC

NEXT ASSY. --

				PRODUCT		BD80		DESIGN REF.		-- --	
				USED ON		QTY		MATL:			
				SEE TABLE 2				H.T.		-- --	
								S.T.		-- --	
								Wt. in kg		SCALE	
								-- --		NTS	
116DRA0016				AMEND		NO.					
DRA/ECN				NAME				SIGNATURE		DATE	
APPROVED				NAVEEN							
REVIEWED				RK HEGDE							
CHECKED				RK HEGDE							
DRAWN				GANESH							
STDs.				NAVEEN							
								TITLE			
								WIRE HARNESS			
BHARAT EARTH MOVERS LTD.								DRG. NO.			
								1955AATK235F			
								K G F			